MARKED VERSION OF AMENDED CLAIMS SHOWING CHANGES

1. (four times amended) A method for packaging a semiconductor die to form a semiconductor package comprising:

providing a leadframe configured for wire bonding to the die;

providing a cyanoacrylate adhesive material formulated to cure in less than about 60 seconds at a temperature of about 20°C to 30°C and [at] <u>in</u> an ambient atmosphere;

providing a filler in the adhesive material selected to improve a characteristic of the adhesive material in the package;

applying the adhesive material to the leadframe or to the die;

placing the die on the leadframe with the adhesive material in contact with the die and the leadframe to form an adhesive layer therebetween;

curing the adhesive material at the temperature and [at] <u>in</u> the ambient atmosphere in less than about 60 seconds to bond the die to the leadframe;

wire bonding the die to the lead frame; and encapsulating the die.

2. (four times amended) The method of claim 1 wherein the adhesive material has [a] the formula:

$$\begin{array}{c} \text{COOR} \\ / \\ \text{CH}_2 = \text{C} \\ \\ \text{CN} \end{array}$$

wherein R comprises a hydrocarbon group.

4. (four times amended) The method of claim 1 wherein the leadframe comprises a lead-on-chip leadframe and the filler is selected to increase \underline{a} dielectric strength of the adhesive layer.

6. (four times amended) A method for packaging a semiconductor die to form a semiconductor package comprising:

providing a leadframe comprising a plurality of lead fingers configured to support the die and [for] configured to provide sites for wire bonding to the die;

providing a cyanoacrylate adhesive material formulated to cure in less than about 60 seconds at a temperature of about 20°C to 30°C and [at] <u>in</u> an ambient atmosphere;

providing a filler in the adhesive material selected to improve <u>a</u> dielectric strength [,] of the adhesive material in the package;

applying the adhesive material to the leadframe or to the die:

placing the die on the leadframe with the adhesive material compressed between the die and the leadframe to form an adhesive layer therebetween;

curing the adhesive [layer] <u>material</u> at the temperature and <u>in</u> the ambient atmosphere in less than about 60 seconds;

wire bonding the die to the lead fingers; and encapsulating the die.

7. (four times amended) The method of claim 6 wherein the adhesive material has [a] the formula:

$$\begin{array}{c} \text{COOR} \\ / \\ \text{CH}_2 = \text{C} \\ \\ \text{CN} \end{array}$$

wherein R comprises a hydrocarbon group.

12. (four times amended) A method for packaging a semiconductor die to form a semiconductor package, comprising:

providing a leadframe comprising a plurality of lead fingers configured for wire bonding to the die;

applying an adhesive material on the lead fingers or on the die, the adhesive material comprising a cyanoacrylate adhesive formulated to cure in less than about 60 seconds at a temperature of about 20°C to 30°C and [at] <u>in</u> an ambient atmosphere, and an electrically insulating filler configured to increase a dielectric strength of the adhesive material to inhibit cross talk between the lead fingers in the package;

placing the die on the lead fingers with the adhesive material in contact with the die and the lead fingers to form an adhesive layer therebetween;

curing the adhesive [layer] <u>material</u> at the temperature and <u>in</u> the ambient atmosphere in less than about 60 seconds to bond the die to the lead fingers;

wire bonding the die to the lead fingers; and encapsulating the die.

14. (four times amended) The method of claim 12 wherein the adhesive material has [a] the formula:

$$\begin{array}{c} \text{COOR} \\ / \\ \text{CH}_2\text{=C} \\ \\ \text{CN} \end{array}$$

wherein R comprises a hydrocarbon group.

15. (four times amended) A method for packaging a semiconductor die to form a semiconductor package, comprising:

providing a leadframe configured for wire bonding to the die;

providing an adhesive material having [a] the formula:

$$_{\text{COOR}}^{\text{COOR}}$$
 $_{\text{CH}_2=\text{C}}^{\text{CN}}$

wherein R is a hydrocarbon group, the adhesive material formulated to cure in less than about 60 seconds at a temperature of about 20°C to 30°C and [at] <u>in</u> an ambient atmosphere;

(providing a filler in the adhesive material selected to improve a characteristic of the adhesive layer in the package;)

applying the adhesive material to the leadframe or to the die;

applying a catalyst to the leadframe or to the die;

placing the die on the leadframe with the adhesive material compressed between the die and the leadframe to form an adhesive layer therebetween;

curing the adhesive layer at the temperature and <u>in</u> the ambient atmosphere in less than about 60 seconds by interaction of the adhesive material with the catalyst to bond the die to the leadframe;

wire bonding the die to the lead frame; and encapsulating the die.

21. (four times amended) A method for packaging a semiconductor die to form a semiconductor package comprising:

providing a leadframe configured for wire bonding to the die;

providing an adhesive material comprising an anaerobic acrylic formulated to cure in less than about 60 seconds at a temperature of about 20°C to 30°C and [at] <u>in</u> an ambient atmosphere;

providing a filler in the adhesive material comprising a material selected from the group consisting of SiO_2 , Al_2O_3 , AlN, Ag, Ni, Fe, SiC, and polystyrene coated Ni;

applying the adhesive material to the leadframe or to the die:

placing the die on the leadframe with the adhesive material compressed between the die and the leadframe to form an adhesive layer therebetween;

curing the adhesive [layer] <u>material</u> at the temperature and <u>in</u> the ambient atmosphere in less than about 60 seconds to bond the die to the leadframe;

wire bonding the die to the lead frame; and encapsulating the die.

42. (thrice amended) A method for packaging a semiconductor die to form a semiconductor package, comprising:

providing a leadframe comprising a plurality of lead fingers configured to support the die and <u>configured to provide sites</u> for wire bonding to the die;

providing an adhesive material comprising an anaerobic acrylic formulated to cure in less than about 60 seconds at a temperature of about $20\,^{\circ}\text{C}$ to $30\,^{\circ}\text{C}$ and [at] <u>in</u> an ambient atmosphere;

(providing a filler in the adhesive material selected to improve <u>a</u> dielectric strength [,] of the adhesive material in the package;)

applying the adhesive material to the die or to the leadframe;

placing the die on the leadframe with the adhesive material in contact with the die and the leadframe to form an adhesive layer therebetween;

curing the adhesive material at the temperature and [at] <u>in</u> the ambient atmosphere in less than about 60 seconds to bond the die to the leadframe;

wire bonding the die to the lead fingers; and encapsulating the die.